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SAFETY DATA SHEET

SECTION 1. IDENTIFICATION

Product Identifier used on the label

: Sea Foam Motor Treatment

Product Code(s)

: SF-16, SF-128, SF-55

Recommended use of the chemical and restrictions on use

: Fuel system treatment / Transmission treatment.

Use pattern: Consumer use; professional use.

Chemical family

: Mixture.

Name, address, and telephone number

name, address, and telephone munit

of the supplier:

Name, address, and telephone number of

the manufacturer:

Refer to supplier

Sea Foam Sales Company

12987 Pioneer Trail Eden Prairie, MN, USA

55347

Supplier's Telephone #

: (952) 938-4811

24 Hr. Emergency Tel #

: INFOTRAC - (800) 535-5053 (Within Continental US); (352) 323-3500 (Outside US) NOTE: INFOTRAC emergency number is to be used only in the event of chemical

emergencies involving a spill, leak, fire, exposure or accident involving chemicals.

SECTION 2. HAZARDS IDENTIFICATION

Classification of the chemical

Clear liquid. Petroleum hydrocarbon odor.

Most important hazards: This material is classified as hazardous under OSHA regulations (29CFR 1910,1200) (Hazcom 2012). Hazardous classification:

Flammable liquid - Category 2

Serious eye damage/eye irritation - Category 2A

Specific target organ toxicity - single exposure - Category 3

Aspiration toxicity - Category 1

WHMIS information: This product is a WHMIS Controlled Product. It meets one or more of the criteria for a controlled product provided in Part IV of the Canadian Controlled Products Regulations (CPR), WHMIS Classification:

Class B2 (Flammable Liquids)

Class D2B (Materials Causing Other Toxic Effects, Toxic Material)

Label elements

The following label information is applicable only to the United States according to OSHA Regulations (29 CFR 1910.1200) (Hazcom 2012):

Signal Word

DANGER!

Hazard statement(s)

Highly flammable liquid and vapor.

Causes serious eye irritation.

May cause drowsiness and dizziness.

May be fatal if swallowed and enters airways.





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Precautionary statement(s)

Keep away from heat, sparks and open flame. - No smoking.

Keep container tightly closed.

Ground/Bond container and receiving equipment.

Use explosion-proof electrical/ventilating/lighting/equipment.

Use only non-sparking tools.

Take precautionary measures against static discharge.

Wear protective gloves/clothing and eye/face protection.

Wash hands and face thoroughly after handling.

Avoid breathing vapor or mist.

Use only outdoors or in a well-ventilated area.

IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower.

In case of fire: Use water fog, dry chemical, CO2 or 'alcohol' foam for extinction.

IF IN EYES: Rinse cautiously with water for several minutes, Remove contact lenses, if present and easy to do.

Continue rinsing. If eye irritation persists, get medical advice/attention.

IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.

Call a POISON CENTER or doctor/physician if you feel unwell.

IF SWALLOWED: Immediately call a POISON CENTER or doctor/physician.

Do NOT induce vomiting.

Store in a well-ventilated place. Keep cool.

Store locked up.

Dispose of contents/container in accordance with local regulation.







The following label information is applicable only to Canada according to the Canadian Controlled Products Regulations (CPRWHMIS):

Danger! Flammable liquid and vapor, Vapors may cause flash fire, Harmful or fatal if swallowed. Can enter the lungs and cause damage. Harmful if inhaled. May cause nausea, vomiting, headache and other central nervous system effects. May cause respiratory irritation. Causes eye irritation. May cause mild skin irritation,

Precautions: Use only in well-ventilated areas. Wear suitable protective equipment during handling. Avoid breathing vapors or mists. Avoid contact with skin, eyes and clothing. Keep away from heat, sparks and open flame. No smoking. Ground all equipment during handling. Avoid contact with strong oxidizing agents, Wash thoroughly after handling. Keep containers tightly closed when not in use. Store in a cool, dry, well-ventilated area, away from heat and ignition sources.

FIRST AID: If inhaled, move to fresh air. If breathing is difficult, give oxygen by qualified medical personnel only. If breathing stopped, begin artificial respiration. Get medical attention. For skin contact, wash with soap and water while removing contaminated clothing. If irritation persists, seek prompt medical attention. For eye contact, flush with running water for at least 15 minutes. If irritation persists, seek prompt medical attention, If ingested, do not induce vomiting. If vomiting occurs spontaneously, keep head below hips to prevent aspiration of liquid into lungs. Get medical attention,

Refer To Material Safety Data Sheet for further information.





Other hazards



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Other hazards which do not result in classification:

Burning produces noxious and toxic fumes, Ingestion may cause gastrointestinal irritation, nausea, vomiting and diarrhea. Prolonged skin contact may cause dermatitis (rash), characterized by red, dry, itching skin. Toxic to aquatic life with long lasting effects.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical name	CAS#	Concentration
Hydrocarbon blend*	Blend	< 95%
Isopropanol	67-63-0	< 25%

^{*}Note: The exact composition of the above listed chemicals are being withheld as a trade secret,

SECTION 4. FIRST-AID MEASURES

Description of first aid measures

Ingestion

 Seek immediate medical attention/advice. Do not induce vomiting. Never give anything by mouth to an unconscious person. If vomiting occurs spontaneously, keep

victim's head lowered (forward) to reduce the risk of aspiration.

Inhalation

: Immediately remove person to fresh air. If breathing has stopped, give artificial respiration. If breathing is difficult, give oxygen by qualified medical personnel only.

Get medical attention.

Skin contact

Immediately remove/take off all contaminated clothing. Wash exposed area thoroughly with soap and water for at least 15 minutes. If irritation or symptoms

develop, seek medical attention.

Eye contact

: Immediately flush eyes with plenty of water for at least 15 minutes. Get medical

attention.

Most important symptoms and effects, both acute and delayed

Causes serious eye irritation.
 Causes respiratory tract irritation.
 May cause drowsiness and dizziness.

May cause damage to the nervous system through prolonged or repeated exposure.

Ingestion may cause gastrointestinal irritation, nausea, vomiting and diarrhea.

Indication of any immediate medical attention and special treatment needed

: Treat symptomatically. This product is a CNS depressant.

SECTION 5. FIRE-FIGHTING MEASURES

Extinguishing media

Suitable extinguishing media

: Dry chemical, foam, carbon dioxide and water fog.

Unsuitable extinguishing media

: Do not use a solid water stream as it may scatter and spread fire.

Special hazards arising from the substance or mixture / Conditions of flammability

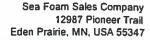
: Highly flammable liquid and vapor. May be ignited by open flame. Vapors are heavier than air and collect in confined and low-lying areas. The product is insoluble and floats on water. The pressure in sealed containers can increase under the influence of heat.

Flammability classification (OSHA 29 CFR 1910.106)

: Flammable liquid - Category 2

Explosion Data: Sensitivity to Mechanical Impact / Static Discharge:

: Not expected to be sensitive to mechanical impact. May be sensitive to static discharge. Vapors in the flammable range may be ignited by a static discharge of sufficient energy.





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Hazardous combustion products

 Carbon oxides; Nitrogen oxides (NOx); Sulphur oxides; Other unidentified organic compounds; irritating fumes and smoke.

Special protective equipment and precautions for firefighters

Protective equipment for fire-fighters

 Firefighters should wear proper protective equipment and self-contained breathing apparatus with full face piece, operated in positive pressure mode.

Special fire-fighting procedures

: Move containers from fire area, if safe to do so. Water spray may be useful in cooling equipment exposed to heat and flame. Direct water or foam spray may cause frothing which can increase the intensity and range of the fire.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

: All persons dealing with clean-up should wear the appropriate protective equipment including self-contained breathing apparatus. Keep all other personnel upwind and away from the spill/release. Restrict access to area until completion of clean-up, Refer to protective measures listed in sections 7 and 8.

Environmental precautions

 Do not allow material to contaminate ground water system. If necessary, dike well ahead of the spill to prevent runoff into drains, sewers, or any natural waterway or drinking supply.

Methods and material for containment and cleaning up

: Ventilate the area. Remove all sources of ignition. Prevent further leakage or spillage if safe to do so. Use only non-sparking tools. Soak up with inert absorbent material. Do not use combustible absorbents, such as sawdust. Pick up and transfer to properly labeled containers. Contaminated absorbent material may pose the same hazards as the spilled product. Contact the proper local authorities.

Special spill response procedures

If a spill/release in excess of the EPA reportable quantity is made into the environment, immediately notify the national response center in the United States (phone: 1-800-424-8802).
US CERCLA Reportable quantity (RQ): None.

SECTION 7. HANDLING AND STORAGE

Precautions for safe handling

Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Wear protective gloves and eye/face protection. Use only in well-ventilated areas. Avoid breathing vapor or mist. Avoid contact with eyes, skin and clothing. Keep away from heat, sparks and open flame. - No smoking. Ground/Bond container and receiving equipment. Take precautionary measures against static discharges. Use explosion-proof ventilating equipment. Keep container tightly closed. Do not eat, drink or smoke when using this product. Empty containers retain residue (liquid and/or vapor) and can be dangerous. Wash thoroughly after handling.

Conditions for safe storage

Store in a cool, dry, well-ventilated area. Store locked up. Storage area should be clearly identified, clear of obstruction and accessible only to trained and authorized personnel. No smoking. Protect from sunlight. Have appropriate fire extinguishers and spill clean-up equipment in or near storage area.

SECTION 8. EXPOSURE CONTROLS / PERSONAL PROTECTION





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xposure Limits:				
Chemical Name	ACGIH TLV		OSHA PEL	
	TWA	STEL	PEL	STEL
Hydrocarbon Blend	5 mg/m² (inhalable fraction, mineral oil mists)	N/Av	5 mg/m² (As 'Oil mist, mineral')	N/Av
Isopropanol	200 ррт	400 ppm	400 ppm ; 980 mg/m³	N/Av

Exposure controls

Ventilation and engineering measures

: Provide mechanical ventilation in confined spaces. Use explosion-proof equipment.

Respiratory protection

: If the TLV is exceeded, a NIOSH/MSHA-approved respirator is advised.

Skin protection

Impervious gloves must be worn when using this product. Advice should be sought

Eye / face protection

from glove suppliers. Wear long sleeved shirt and pants to minimize exposed skin. Chemical safety glasses with side shields or splash proof goggles. A full face shield

may also be necessary.

Other protective equipment

Depending on conditions of use, an impervious apron should be worn. An eyewash station and safety shower should be made available in the immediate working area.

General hygiene considerations

: Avoid breathing vapor or mist. Avoid contact with eyes, skin and clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Remove and wash contaminated clothing before re-use. Handle in accordance with good industrial hygiene and safety practice.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance

: Clear figuid.

Odor

: Typical odor.

Odor threshold

: No information available.

No information available. : No information available.

Melting/Freezing point Initial boiling point and boiling range

Flash point

: No information available.

Flashpoint (Method)

: 12.8°C / 55°F

: TCC

Evaporation rate (BuAe = 1)

Flammability (solld, gas)

: Not applicable.

Lower flammable limit (% by vol.)

No information available.

Upper flammable limit (% by vol.)

No information available.

Oxidizing properties

: None known.

Explosive properties

Not explosive

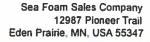
Vapor pressure

: No information available.

Vapor density Relative density / Specific gravity : 0.819

Solubility in water

: Insoluble.





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Other solubility(ies)

: No information available.

Partition coefficient: n-octanol/water or Coefficient of water/oil distribution

Auto-Ignition temperature

: No information available. : No information available.

Decomposition temperature

: No information available.

Viscosity

: No information available.

Volatiles (% by weight)

: No information available.

Volatile organic Compounds (VOC's)

: 367g/l

Absolute pressure of container

: Not applicable.

Flame projection length

: Not applicable.

Other physical/chemical comments

: No additional information.

SECTION 10. STABILITY AND REACTIVITY

Reactivity

: Not normally reactive.

Chemical stability

: Stable under normal conditions.

Possibility of hazardous reactions

: Hazardous polymerisation does not occur.

Conditions to avold

Avoid heat and open flame. Do not use in areas without adequate ventilation. Avoid

contact with incompatible materials.

Incompatible materials

: Strong oxidizing agents, Acids, Caustics.

Hazardous decomposition products

: None known, Refer to hazardous combustion products in Section 5.

SECTION 11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure:

Routes of entry inhalation

: YES

Routes of entry skin & eye

: YES

Routes of entry Ingestion

Routes of exposure skin absorption

: YES

: YES

Potential Health Effects:

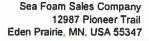
Signs and symptoms of short-term (acute) exposure

Sign and symptoms Inhalation

: Inhalation of vapors can cause nasal and respiratory imitation. Exposure to high vapor concentration can cause dizziness, nausea and central nervous system depression. Saturated vapors can be encountered in confined spaces and/or under conditions of poor ventilation.

Sign and symptoms ingestion

Swallowing may cause imitation, nausea and vomiting. May cause central nervous system depression. May be absorbed and cause symptoms similar to those for inhalation. Symptoms may include burning pain, vomiting and diarrhea. Aspiration into the lungs during swallowing or subsequent vomiting may cause chemical pneumonitis. which can be fatal.





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Sign and symptoms skin

: May cause mild skin irritation. May be absorbed and cause symptoms similar to those

for inhalation.

Sign and symptoms eyes

: May cause moderate eye imitation.

Potential Chronic Health Effects

Prolonged skin contact may cause dermatitis (rash), characterized by red, dry, itching skin. Prolonged overexposure to product can result in permanent central nervous system changes. May cause lung inflammation and lung damage with extreme exposures.

Mutagenicity

: Not expected to be mutagenic in humans.

Carcinogenicity

: No components are listed as carcinogens by ACGIH, IARC, OSHA or NTP.

Reproductive effects & Teratogenicity

: Not expected to have other reproductive effects.

Sensitization to material

: Not expected to be a skin or respiratory sensitizer.

Specific target organ effects

: Eyes, skin, respiratory system, digestive system, central nervous system. The substance or mixture is classified as specific target organ toxicant, single exposure, category 3 with narcotic effects. The substance or mixture is not classified as specific

target organ toxicant, repeated exposure.

Irritancy

: Moderate eye irritant. Irritating to respiratory system. Mild skin irritant.

Medical conditions aggravated by overexposure

None known or reported by the manufacturer.None known or reported by the manufacturer.

Synergistic materials
Toxicological data

: The calculated ATE values for this mixture are:

ATE oral = 23,600 mg/kg ATE dermal = 8343 mg/kg

ATE inhalation (mists) = 65.7 mg/L/4H

See below for individual ingredient acute toxicity data.

	LC∞(4hr)	LDso	
Chemical_name	inh, rat	(Oral, rat)	(Rabbit, dermal)
Hydrocarbon Blend	N/Av	>15000 mg/kg	>5000 mg/kg
sopropanol	17000 ppm	4720 mg/kg	12890 mg/kg

Other important toxicological hazards

: None known or reported by the manufacturer.

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

: No data is available on the product itself.



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Persistence and degradability

: The product itself has not been tested, Contains: Isopropanol, Isopropanol is considered to be readily biodegradable.

Bioaccumulation potential

Mobility in soll

: The product itself has not been tested.

The product itself has not been tested. :

Other Adverse Environmental effects

: None known.

SECTION 13. DISPOSAL CONSIDERATIONS

Handling for Disposal

: Handle in accordance with good industrial hygiene and safety practice. Refer to protective measures listed in sections 7 and 8. Empty containers retain residue (liquid and/or vapor) and can be dangerous. Do not cut, weld, drill or grind on or near this container.

Methods of Disposal

Dispose of in accordance with federal, provincial and local hazardous waste laws. Contact your local, state or federal environmental agency for specific rules. For assistance with your waste management needs, contact EMCO's Waste Services

Division at (262) 658-4000.

RCRA

If this product, as supplied, becomes a waste in the United States, it may meet the criteria of a hazardous waste as defined under RCRA, Title 40 CFR 261. It is the responsibility of the waste generator to determine the proper waste identification and disposal method. For disposal of unused or waste material, check with local, state and federal environmental agencies.

Regulatory nformation	UN Number	UN proper shipping name	Transport hazard class(es)	Packing Group	Label		
TDG	UN1993	FLAMMABLE LIQUID, N.O.S. (Hydrocarbon Blend; Isopropanol)	3	II	<u>A</u>		
Additional The lis	ERG #128						
			address regulat	ory variations	due		
Information 49CFR/DOT			oddress regulat	ory variations	ORM-D		

Special precautions for user

: Appropriate advice on safety must accompany the package. Keep away from heat, sparks and open flame. - No smoking.

Environmental hazards

: This mixture meets the criteria for an environmentally hazardous material according to the IMDG Code, See ECOLOGICAL INFORMATION, Section 12.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

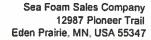
: This information is not available.

SECTION 15, REGULATORY INFORMATION

US Federal Information:

TSCA: All listed ingredients appear on the Toxic Substances Control Act (TSCA) inventory.

US CERCLA Reportable quantity (RQ): None.





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SARA TITLE III: Sec. 302, Extremely Hazardous Substances, 40 CFR 355; No Extremely Hazardous Substances are present in this material.

SARA TITLE III: Sec. 311 and 312, MSDS Requirements, 40 CFR 370 Hazard Classes: Fire Hazard; Immediate (Acute) health hazard; Chronic Health Hazard, Under SARA Sections 311 and 312, the EPA has established threshold quantities for the reporting of hazardous chemicals. The current thresholds are 500 pounds for the threshold planning quantity (TPQ), whichever is lower, for extremely hazardous substances and 10,000 pounds for all other hazardous chemicals.

SARA TITLE III: Sec. 313, Toxic Chemicals Notification, 40 CFR 372; This product may be subject to SARA notification requirements, since it contains Toxic Chemical constituents above their de minimus concentrations. This product contains: Isopropanol.

US State Right to Know Laws:

California Proposition 65: To the best of our knowledge, this product does not contain any chemicals known to the State of California to cause cancer or reproductive harm.

Other U.S. State "Right to Know" Lists: The following chemicals are specifically listed by Individual States: Isopropanol (MA, MN, NJ, CA, PA, RI)

Canadian Information:

Canadian Environmental Protection Act (CEPA) information: All ingredients listed appear on the Domestic Substances List (DSL).

WHMIS information: Refer to Section 2 for a WHMIS Classification for this product,

This product has been classified according to the hazard criteria of the CPR and the MSDS contains all of the Information required by the CPR.

International Information:

European EINECs information: All ingredients listed appear on the European EINECs inventory.

SECTION 16. OTHER INFORMATION

Le	ge	nd
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: ACGIH: American Conference of Governmental Industrial Hygienists

ATE: Acute Toxicity Estimate CAS: Chemical Abstract Services

IARC: International Agency for Research on Cancer

Inh: Inhalation N/Ap: Not Applicable N/Av: Not Available

NIOSH: National Institute of Occupational Safety and Health OSHA: Occupational Safety and Health Administration

PEL: Permissible exposure limit

RTECS: Registry of Toxic Effects of Chemical Substances

STEL: Short Term Exposure Limit

TDG: Canadian Transportation of Dangerous Goods Act & Regulations

TLV: Threshold Limit Values TWA: Time Weighted Average TSCA: **Toxic Substance Control Act**

WHMIS: Workplace Hazardous Materials Identification System

: 1. ACGIH, Threshold Limit Values and Biological Exposure Indices for 2012.

2. International Agency for Research on Cancer Monographs, searched 2012.

3. Canadian Centre for Occupational Health and Safety, CCInfoWeb databases (Chempendium, HSDB and RTECs), (2012)

4. Material Safety Data Sheets from manufacturer. 5. US EPA Title III List of Lists - July 2011. 6. California Proposition 65 List - 20 July 2012.

Preparation Date

References

: 06/20/2007



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Reviewed Date SDS

: 02/17/2015

Revision No.

: 3

Revision Information

: (M)SDS sections updated: All (format change)

Other special considerations for handling

: Provide adequate information, instruction and training for operators.

HMIS Rating

<u>*-</u>Chronic hazard 0 - Minimal 1 - Slight 2 - Moderate 3 - Serious

Health:

: Health:

Flammability:

Reactivity:

NFPA Rating

0 - Minimal

1 - Slight Flammability: 3

2 - Moderate Instability: 0 4 - Severe

Special Hazards:

4 - Severe

Prepared for:

Direct all enquiries to: Sea Foam Sales Company 12987 Pioneer Trail Eden Prairie, MN, USA 55347 Telephone: (952) 938-4811

Prepared by:

ICC The Compliance Center Inc.

http://www.thecompliancecenter.com



3 - Serious



DISCLAIMER

This Safety Data Sheet was prepared by ICC The Compliance Center Inc using information provided by Sea Foam Sales Company and CCOHS' Web Information Service. The information in the Safety Data Sheet is offered for your consideration and guidance when exposed to this product. ICC The Compliance Center Inc and Sea Foam Sales Company expressly disclaim all expressed or implied warranties and assume no responsibilities for the accuracy or completeness of the data contained herein. The data in this SDS does not apply to use with any other product or in any other process.

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END OF DOCUMENT